



QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR AGRICULTURE AND ALLIED INDUSTRY

What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction

Qualifications Pack – Tractor Mechanic

SECTOR: AGRICULTURE AND ALLIED

SUB-SECTOR: Agriculture Crop Production **OCCUPATION:** Farm Machinery, Equipment Operation and Maintenance

REFERENCE ID: AGR/Q1108

ALIGNED TO: NC0-2015/7231.0300

Brief Job Description: A Tractor Mechanic performs routine checks, carries out overhauling and repair of engine parts and assemply of repaired and serviced parts, assesses transmission, hydraulic and auto-electrical systems, etc.

Personal Attributes: A Tractor Mechanic must have mechanical aptitude and analytical ability. S/he must also possess troubleshooting, problem solving and decent communication skills. S/he must know basic operations of a tractor.





Qualifications Pack Code	AGR/Q1108		
Job Role	Tractor Mechanic		
Credits (NSQF)	TBD	Version number	1.0
Sector	Agriculture and Allied	Drafted on	24/05/2016
Sub-sector	Agriculture Crop Production	Last reviewed on	01/07/2016
Occupation	Farm Machinery, Equipment Operation And Maintenance	Next review date	01/07/2019
NSQC clearance on	22/06/2017		

Job Role	Tractor Mechanic
Role Description	A Tractor Mechanic is responsible for carrying out repair and maintenance activities of various parts of a tractor.
NSQF level Minimum Educational Qualifications Maximum Educational Qualifications	4 Class 10, preferably Not Applicable
Training (Suggested but not mandatory)	N/A
Minimum Job Entry Age	18 years
Experience	0-1 year experience in related field
Applicable National Occupational Standards (NOS)	Compulsory:1. AGR/N1126 Prepare for carrying out tractor repair and maintenance2. AGR/N1127 Perform necessary routine checks and maintenance of the tractor3. AGR/N1128 Carry out overhauling and repair of engine parts 4. AGR/N1129 Carry out overhauling and repair of transmission, hydraulic and tractor-electrical systems 5. AGR/N1130 Carry out assembly of repaired and serviced parts 6. AGR/N9903 Maintain health and safety at the workplace
Performance Criteria	As described in the relevant OS units





Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through analysis and form the basis of OS.
Job Role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
OS	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance	Performance Criteria are statements that together specify the standard of
Criteria	performance required when carrying out a task.
NOS	NOS are Occupational Standards which apply uniquely in the Indian context.
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
Qualifications Pack	Qualifications Pack comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.
Unit Code	Unit Code is a unique identifier for an Occupational Standard , which is denoted by an 'N'
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Knowledgeand Understanding	Knowledge and Understanding are statements which together specify the technical, generic, professional and organizational specific knowledge that an individual needs in order to perform to the required standard.
Organizational Context	Organizational Context includes the way the organization is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills or Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning and working in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.





	Keywords /Terms	Description
	GAP	Good Agricultural Practices
	NOS	National Occupational Standard
	NSQF	National Skill Qualification Framework
	OS	Occupational Standard
	OEM	Original Equipment Manufacturer
	PC	Performance Criteria
	QP	Qualification Pack
	SSC	Sector Skill Council
	IC	Internal Combustion
	RPM	Revolutions per minute







Prepare for carrying out tractor repair and maintenance

National Occupational Standard



Overview

This OS unit is about preparing for tractor repair and maintenance by checking different parts of a tractor.





AGR/N1126 Pr

Prepare for carrying out tractor repair and maintenance

Unit Code	AGR/N1126	
Unit Title (Task)	Prepare for carrying out tractor repair and maintenance	
Description	This OS unit is about preparing for tractor repair and maintenance by checking different parts of a tractor.	
Scope	 This unit/task covers the following: Identify and study the different parts of a tractor Identify and study different implements and attachments and their usage Identify tools and measuring instruments required 	
Performance Criteria(P	C) w.r.t. the Scope	
Element	Performance Criteria	
Identify and study the different parts of a tractor	 Performance Criteria To be competent, the user/individual must be able to PC1. identify types of tractor, their components and agricultural/commercial applications PC2. identify, understand and monitor working of: types of clutches (single, dual and independent) and actuation mechanisms working and types of gear box chassis IC engine, lubrication, cooling system, air and exhaust system fuel supply and transmission systems front and rear axle steering and suspension systems wheel and tyres brakes (both dry and oil immersed) tractor electrical system (charging, starting, wiring harness, instrument cluster, etc) types of hydraulics system 	
Identify and study	depth To be competent, the user/individual must be able to,	
different implements	PC4. identify the different applications of a tractor – agriculural and non-	
and attachments and their usage	PC5. identify and study different agriculture implements	
then usage	 seed bed prespatation - tillage implements –mb plow,disc plow,cultivator etc., sowing implements – seed drill, planter etc., 	
	 crop care implements – sparyers, irrigation pumps, ridger etc., harvesting implements/quipments – reaper, harvertor etc., 	
	 post harvesting implements – thresher, baler etc., 	
	PC6. select implement as per tractor by checking tractor versuss implement compatability	
	PC7. hitch and adjust the implements with the tractor	





AGR/N1126	Prepare for carrying out tractor repair and maintenance
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	PC8. drive and operate the tractor with and without implements	
the stiff the desired		
Identify tools and	To be competent, the user/individual must be able to	
measuring instruments required	PC9. identify tools required in dismantling and assembling different systems of a	
instruments required	PC10. identify and select measuring tools and equipments required for repair and	
	maintenance	
	PC11. identify and select marking tools as well as OEM recommended special service	
	tools	
Knowledge and Unders		
A. Organizational	The user/individual on the job needs to know and understand:	
Context	KA1. code of business conduct	
(Knowledge of the	KA2. job responsibilities and duties	
company /	KA3. standard tractor repair and maintenance procedures	
organization and		
its processes)		
B. Technical	The user/individual on the job needs to know and understand:	
Knowledge	KB1. OEMs Special tools, OEMs specific lubricants	
	KB2. types of tractor, their uniqueness and use	
	KB3. basic terminology regarding engines, transmission systems, hydraulic systems	
	and auto-electric systems KB4. construction, working principles and functioning of tractors	
	KB5. types of tools and equipment required for repair and maintenance	
	KB6. wheel track width adjustment for different working conditions	
	KB7. water and weight ballasting	
	KB8. types and uses of different agriculture and non agriculture implements	
	KB9. different precision measuring instruments	
	KB10. types of measuring tools and its use	
	KB11. use of instruments such as micrometer, (outside, inside ,depth, screw	
	thread), Vernier caliper, dial caliper, dial test indicator, thickness gauge,	
	screw pitch gauge, sheet and wire gauge	
	KB12. use of common hand tools	
	KB13. tyre pressure required for different applications	
	KB14. common faults and repairing procedures of a tractor	
	KB15. usage of tractor in stationary, commercial and industrial applications	
	KB16. hitching and unhitching of implements	
	KB17. trailer hitch height for different trailer tyre sizes	
	KB18. weight transfer such as front weight, need of mast height	
	KB19. dangerous machines(regulation), act 1983	
A Coro Skille/	Writing Skille	
A. Core Skills/ Generic Skills	Writing Skills The user/ individual on the job needs to know and understand how to:	
Generic Skills	SA1. note the information communicated	
	SA2. note the equipments to be used	
	Reading Skills	





AGR/N1126 Prepare for carrying out tractor repair and maintenance

	The user/individual on the job needs to know and understand how to:
	SA3. read and interpret the process required for repair and maintenance
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA4. effectively communicate with customers, farmers and team members
	SA5. attentively listen to and comprehend the information given by the speaker
	SA6. communicate clearly regarding issues
B. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to:
	SB1. handle issues pertaining to machine parts and equipments and decide
	corrective actions to be undertaken
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. plan and prioritize the work based on the instructions received
	SB3. plan to utilize time and equipments effectively
	Customer Centricity
	The user/individual on the job needs to know and understand how to:
	SB4. understand customer requirements and their priority and respond as per their
	needs
	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB5. ensure fault finding and solution generation in consultation with key
	stakeholders such as farmers and team members
	Analytical Thinking
	The user/individual on the job needs to know and understand how to:
	SB6. apply domain information about maintenance processes and technical
	knowledge about tools and equipment
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	SB7. use common sense and make judgments on day to day basis

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AGR/N1126 Prepare for carrying out tractor repair and maintenance

NOS Version Control

NOS Code	AGR/N1126		
Credits (NSQF)	TBD	Version number	1.0
Industry	Agriculture and Allied	Drafted on	24/05/2016
Industry Sub-sector	Agriculture Crop Production	Last reviewed on	01/07/2016
Occupation	Farm Machinery, Equipment Operation And Maintenance	Next review date	01/07/2019

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Perform necessary routine checks and maintenance of the tractor

National Occupational Standard



Overview

This OS unit is about performing necessary and important routine checks and maintenance of the tractor.







AGR/N1127 Perform necessary routine checks and maintenance of the tractor

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Unit Code	AGR/N1127
Unit Title (Task)	Perform necessary routine checks and maintenance of the tractor
Description	This OS unit is about performing necessary and important routine checks and maintenance of the tractor.
Scope	 This unit/task covers the following: Carry out routine maintenance of tractor Perform fluid and lubricant checks Check the working of all gauges
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Carry out routine maintenance of tractor Perform fluid and lubricant checks	 To be competent, the user/individual must be able to: PC1. read the manufacturer's manual, the maintenance schedule and understand specifications of components and accessories PC2. carry out periodical maintenance of tractor (10 hours, 50 hours, 100 hours, 250 hours, 500 hours and 1000 hours) PC3. test tractor on the road to check working of the engine, clutch, gears, brakes and steering PC4. assess the working of implements such as harrow, rotavator, seed drills, etc PC5. carry out fan belt play checks and adjustment To be competent, the user/individual must be able to: PC6. check for oil level and leakage of engine, air cleaner, gear box, rear axle and
Check the working of	steering PC7. change engine oil filter, turbo filter, fuel filter and hydraulic filter PC8. check the coolant in the radiator/reservoir tank PC9. check for any bleeding or air locks in the fuel system PC10. check battery electrolyte level To be competent, the user/individual must be able to:
all gauges	PC11. check that the right temperature is maintained in the gauge PC12. check for the right oil pressure PC13. check that the hour meter is adjusted correctly
Knowledge and Unders	
A. Organizational Context (Knowledge of the company /	The user/individual on the job needs to know and understand: KA1. code of business conduct KA2. job responsibilities and duties KA3. procedures and processes for performing routine checks on tractor parts







Perform necessary routine checks and maintenance of the tractor

organization and	
its processes)	
113 processes	
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. how to carry out the tractor repair and maintenance as instructed in the
	operator manual
	KB2. servicing schedule and checkups before, during and after starting a tractor
	KB3. constructional details of different systems of a tractor
	KB4. working of different systems of engine
	KB5. types of brakes, clutches and steering systems
	KB6. auto electrical system and its use in a tractor
	KB7. four wheel drive, hydraulics and power take off
	KB8. different pulley sizes for compressor and thresher applications
	KB9. tractor driving with different implements
	KB10.dangerous machines(regulation), act 1983
Skills (S)	
A. Core Skills/	Writing Skills
Generic Skills	The user/ individual on the job needs to know and understand how to:
	SA1. note the information communicated
	SA2. note the tools and equipments to be used
	Reading Skills
	The user/individual on the job needs to know and understand how to:
	SA3. read and interpret the process required for repair and maintenance
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA4. effectively communicate with farmers and team members
	SA5. attentively listen and comprehend the information given by the speaker
	SA6 communicate clearly on the issues being faced
B. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to:
	SB1. handle issues pertaining to machine parts and equipments and decide
	corrective actions to be undertaken
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. plan and prioritize the work based on the instructions received
	SB3. plan to utilize time and equipments effectively
	Customer Centricity
	The user/individual on the job needs to know and understand how to:
	SB4. understand customer requirements and their priority and respond as per their
	needs
	Problem Solving









7 Perform necessary routine checks and maintenance of the tractor

The user/individual on the job needs to know and understand how to: SB5. ensure proper fault finding and solution generation in consultation with key stakeholders such as farmers and team members
Analytical Thinking
The user/individual on the job needs to know and understand how to:
SB6. apply domain information about maintenance processes and technical
knowledge about tools and equipment
Critical Thinking
The user/individual on the job needs to know and understand how to:
SB7. use common sense and make judgments on day to day basis







AGR/N1127 Perform necessary routine checks and maintenance of the tractor

NOS Version Control

NOS Code	AGR/N1127			
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Carry out overhauling and repair of engine parts

National Occupational Standard



Overview

This OS unit is about dismantling engine parts and carrying out repairs







Carry out overhauling and repair of engine parts

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Unit Code	AGR/N1128	
Unit Title (Task)	Carry out overhauling and repair of engine parts	
Description	This OS unit is about dismantling engine parts and carrying out repairs	
Scope	 This unit/task covers the following: Dismantle engine parts and check their working Assess the wear and tear of engine components and carry out troubleshooting 	
Performance Criteria(Pe	C) w.r.t. the Scope	
Element	Performance Criteria	
Dismantle engine parts and check their working	 To be competent, the user/individual must be able to: PC1. identify the types of engines and their components PC2. identify and understand the working of engine PC3. arrange all prerequisites required for the dismantling process such as tools, wooden blocks, protective clothing, etc. 	
	 PC4. follow the prescribed dismantling procedures as defined in service manual PC5. clean the dismantled parts/nuts bolts PC6. keep the dismantled parts in a safe and dust free zone PC7. carry out visual inspection of all the parts PC8. check engine idle RPM and max id CRPM PC9. check the working of following Engine systems: fuel system lubrication system 	
	 cooling system air intake and exhaust system PC10. dismantle and inspect cylinder head, and check whether it requires replacement PC11. check water temperature, senors, wiring, gauge, thermostat PC12. inspect engine front and rear oil seal and check whether they need replacement PC13. remove, flush and re-assemble radiator 	
Assess the wear and tear of engine components and carry out troubleshooting	 To be competent, the user/individual must be able to: PC14. assess general wear and tear and decide on whether the parts are to be replaced or repaired PC15. assess taperness and ovality of cylinder bore PC16. inspect procedure of engine compression pressure, turbo charger, and exhaust gas recirculation systems PC17. check ovality of crank shaft/bearings PC18. measure the diameter of the piston rings and ring clearances 	



National Occupational Standards

Car	National Occupational Standards	Rearing anal Government of hold Ministry of skill development & ENTREPRENEURSHIP	N-S-D-C National Skill Develo Corporation Transforming the skill land	
C19.	measure and check the side clearance of piston rings			
C20.	check wear and tear in the valves			

	PC19. measure and check the side clearance of piston rings	
	PC20. check wear and tear in the valves	
	PC21. check for the spring stiffness of the valves and clearance adjustment	
	PC22. check for clearance between gear and oil pump body	
	PC23. repair defective parts using hand tools, welding equipment, grinders, saws	
	and other tools	
	PC24. trouble shoot in case of any anomalies in engine parts	
Knowledge and Unders	standing (K)	
A. Organizational	The user/individual on the job needs to know and understand:	
Context	KA1. code of business conduct	
(Knowledge of the	KA2. job responsibilities and duties	
company /	KA3. safety precautions to be undertaken during operations	
organization and	KA4. standard dismantling procedures followed by the organization	
its processes)		
B. Technical	The user/individual on the job needs to know and understand:	
Knowledge	KB1. construction, working principles and functioning of tractor engines	
	KB2. different engine components, their construction details, material used for	
	engine parts , assembling and dismantling of engine parts, and their cleaning ,	
	repair, adjustment	
	KB3. sequence for dismantling, re-assembling and all critical settings such as valve	
	clearance, timing gears, FIP timing for inline and rotary pump	
	KB4. measuring tools such as feeler gauge, fillet radius gauge, vernier, micrometer,	
	dial gauge, dial bore gauge KB5. torque, back-up torque, power and its units and working of a four-stroke diesel	
	engine	
	KB6. working principle of fuel supply system including inline fuel injection pump and	
	rotary pump system	
	KB7. removal, flushing and assembly of engine radiator	
	KB8. engine valves operating mechanism	
	KB9. handling and use of working tools (incl. special tools) and equipments	
	KB10.different systems of engines such as air intake and exhaust system , fuel supply	
	system, cooling system, lubrication system, governing system	
	KB11.repair and maintenance procedure of different components of engine and their	
	troubleshooting	
	KB12.testing procedure of repaired engine KB13.dangerous machines(regulation), act 1983	
Skills (S)	KB13. danger ous machines (regulation), act 1985	
A. Core Skills/	Writing Skills	
Generic Skills	The user/ individual on the job needs to know and understand how to:	
	SA1. note the information communicated	
	SA2. note the tools and equipments to be used	
	Reading Skills	







AGR/N1128 Carry out overhauling and repair of engine parts

	The user/individual on the job needs to know and understand how to:
	SA3. read and interpret the process required
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA4. effectively communicate with customers, farmers and team members
	SA5. attentively listen and comprehend the information given by the speaker
	SA6. communicate clearly on the issues being faced
B. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to:
	SB1. handle issues pertaining to machine parts and equipments and decide
	corrective actions to be undertaken
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. plan and prioritize the work based on the instructions received
	SB3. plan to utilize time and equipments effectively
	Customer Centricity
	The user/individual on the job needs to know and understand how to:
	SB4. understand customer requirements and their priority and respond as per their needs
	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB5. ensure proper fault finding and solution generation in consultation with key
	stakeholders such as farmers and team members
	Analytical Thinking
	The user/individual on the job needs to know and understand how to:
	SB6. apply domain information about maintenance processes and technical
	knowledge about tools and equipment
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	SB7. use common sense and make judgments on day to day basis
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Carry out overhauling and repair of engine parts

NOS Version Control

NOS Code	AGR/N1128		
Credits (NSQF)	TBD	Version number	1.0
Industry	Agriculture and Allied	Drafted on	24/05/2016
Industry Sub-sector	Agriculture Crop Production	Last reviewed on	01/07/2016
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Carry out overhauling and repair of transmission, hydraulic and tractor-electrical systems

National Occupational Standard



Overview

This OS unit is about carrying out overhauling and checking the working and performance of transmission, hydraulic and tractor-electrical systems.







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Unit Title (Task) Carry out overhauling and repair of transmission, hydraulic and tractor -electrical systems Description This OS unit about carrying out overhauling and checking the working and performance of transmission, hydraulic and tractor-electrical systems Scope Diagnose, dismantle, check and repair transmission system Diagnose, dismantle, check and repair tractor-electrical system Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system PC1 dismantle and assemble the transmission system as per the manufacturer's recommendation and by using appropriate hand tools PC2 check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics system PC3 totubleshoot in case of any anomalies PC4 check wear and tear of various parts the clutch: • flywheel	Unit Code	AGR/N1129
Description performance of transmission, hydraulic and tractor-electrical systems Scope This unit/task covers the following: Diagnose, dismantle, check and repair transmission system Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria To be competent, the user/individual must be able to: PC1. dismantle and assemble the transmission system as per the manufacturer's recommendation and by using appropriate hand tools PC2. check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics system PC3. troubleshoot in case of any anomalies PC4. check free play setting of the clutch, finger height setting, alignment of clutch and plate Pc5. check free play setting of the clutch, finger height setting, alignment of clutch and plate Pc6. trouble shoot in case of any anomalies in Clutch Pc7. check the reasons for noisy gear, slipping of gear, oil leakage in gearbox Pc6. trouble shoot in case of any anomalies in Clutch Pc7. check the versions for noisy gear, slipping of gear, oil leakage in gearbox Pc8.		Carry out overhauling and repair of transmission, hydraulic and tractor -electrical
Scope Diagnose, dismantle, check and repair transmission system Diagnose, dismantle, check and repair tractor-electrical system Performance Criteria(PC) w.r.t. the Scope Element Performance Criteria Diagnose, dismantle, check and repair tractor-electrical system PC1 Mismatte and assemble the transmission system as per the manufacturer's recommendation and by using appropriate hand tools PC2 check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics system PC3 toubleshoot in case of any anomalies PC4 check ware and tear of various part the clutch. • flywheel • clutch plate • pressure plate • clutch fingers • releases for noisy gear, slipping of gear, oil leakage in gearbox PC3 check the reasons for noisy gear, slipping of gear used in gear box PC5 check the reasons for noisy gear, slipping of gear used in gear box PC6 trouble shoot in case of any anomalies in Clutch PC7 check the reasons for noisy gear, slipping of gear used in gear box PC9 check and adjust front wheel hub play PC1 trouble shoot in case o	Description	
Element Performance Criteria Diagnose, dismantle, check and repair transmission system To be competent, the user/individual must be able to: PC1. dismantle and assemble the transmission system as per the manufacturer's recommendation and by using appropriate hand tools PC2. check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics system PC3. troubleshoot in case of any anomalies PC4. check free play setting of the clutch, finger height setting, alignment of clutch and plate PC5. check wear and tear of various park of the clutch: • flywheel • clutch plate • pressure plate • clutch fingers • release bearings PC6. trouble shoot in case of any anomalies in Clutch PC7. check the reasons for noisy gear, slipping of gear, oil leakage in gearbox PC8. dismantle and check the working and performance of the gear box PC7. check the reasons for noisy gear, slipping of gear, oil leakage in gearbox PC8. dismantle and check the working and performance of the gear box PC9. check gear ratio, torque ratio, and types of gear used in gear box PC9. theck and adjust front wheel hub play PC1. check and adjust front wheel hub play PC2. check and adjust steering geometry (toe in, toe out, camber angle, caster angle	Scope	 Diagnose, dismantle, check and repair transmission system Diagnose, dismantle, check and repair hydraulics system
Diagnose, dismantle, check and repair transmission system To be competent, the user/individual must be able to: PC1. dismantle and assemble the transmission system as per the manufacturer's recommendation and by using appropriate hand tools PC2 check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics system PC3. troubleshoot in case of any anomalies PC4. check free play setting of the clutch, finger height setting, alignment of clutch and plate PC5. check wear and tear of various part of the clutch: PC6. flywheel Clutch plate pressure plate Clutch fingers clutch fingers Clutch springs clutch fingers PC6. trouble shoot in case of any anomalies in Clutch PC7. check the reasons for noisy gear, slipping of gear, oil leakage in gearbox PC6. trouble shoot in case of any anomalies in Gear box PC7. check the ad check the working and performance of the gear box PC8. dismantle and check the working and performance of the gear box PC9. check and adjust front wheel hub play PC1. check and adjust front wheel hub play PC1. check all nuts and bolts and their tightening PC1. </th <th>Performance Criteria(P</th> <th>C) w.r.t. the Scope</th>	Performance Criteria(P	C) w.r.t. the Scope
check and repair transmission systemPC1.dismantle and assemble the transmission system as per the manufacturer's recommendation and by using appropriate hand toolsPC2.check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics systemPC3.troubleshoot in case of any anomaliesPC4.check free play setting of the clutch, finger height setting, alignment of clutch and platePC5.check wear and tear of various partsPC6.trouble shoot in case of any anomaliesPC6.clutch plate•clutch plate•clutch springs•clutch fingers•release bearingsPC6.trouble shoot in case of any anomalies in ClutchPC7.check the reasons for noisy gear, slipping of gear, oil leakage in gearboxPC8.dismantle and check the working and performance of the gear boxPC9.check gear ratio, torque ratio, and types of gear used in gear boxPC10.trouble shoot in case of any anomalies in Gear boxPC11.check and adjust front wheel hub playPC12.check all nuts and bolts and their tighteningPC13.adjust steering geometry (toe in, toe out, camber angle, caster angle and kingpin inclination) and carry out troubleshooting of steering system		Performance Criteria
 power take off, brakes and hydraulics system PC3. troubleshoot in case of any anomalies PC4. check free play setting of the clutch, finger height setting, alignment of clutch and plate PC5. check wear and tear of various part the clutch: flywheel clutch plate pressure plate clutch fingers release bearings PC6. trouble shoot in case of any anomalies in Clutch PC7. check the reasons for noisy gear, slipping of gear, oil leakage in gearbox PC8. dismantle and check the working and performance of the gear box PC9. check gear ratio, torque ratio, and types of gear used in gear box PC10. trouble shoot in case of any anomalies in Gear box PC11. check and adjust front wheel hub play PC12. check all nuts and bolts and their tightening PC13. adjust steering geometry (toe in, toe out, camber angle, caster angle and kingpin inclination) and carry out troubleshooting of steering system 	check and repair	PC1. dismantle and assemble the transmission system as per the manufacturer's
and carry out troubleshooting including replacement of brake shoes and adjustment of free play PC15. ensure proper adjustment of brake and clutch and make sure the brakes and		 PC2. check and adjust the working & performance of clutch, gear box, rear axle, power take off, brakes and hydraulics system PC3. troubleshoot in case of any anomalies PC4. check free play setting of the clutch, finger height setting, alignment of clutch and plate PC5. check wear and tear of various parts the clutch: flywheel clutch plate pressure plate clutch fingers release bearings PC6. trouble shoot in case of any anomalies in Clutch PC7. check the reasons for noisy gear, slipping of gear, oil leakage in gearbox PC8. dismantle and check the working and performance of the gear box PC9. check and adjust front wheel hub play PC10. trouble shoot in case of any anomalies in Gear box PC11. check and adjust front wheel hub play PC12. check all nuts and bolts and their tightening PC13. adjust steering geometry (toe in, toe out, camber angle, caster angle and kingpin inclination) and carry out troubleshooting of steering system PC14. check the brake discs (dry and oil immersed), their working and maintenance and carry out troubleshooting including replacement of brake shoes and adjustment of free play







	clutches free play are adjusted properly	
	PC16. ensure that the brake paddle latch is engaged while driving on road	
	PC17. carry out wheel track adjustment	
	PC18. check the working and performance of the rear axle –differential, final	
	reduction –bull & pinion ,epyclic (planetary reduction unit) and wheel	
	assembly	
	PC19. check axle shaft, bearings oil seals and replace where necessary	
	PC20. trouble shoot in case of any anomalies in rear axle	
	PC21. check the steering system – in mechanical steering –steering box,linkages.in	
	powersteering – steering motor (steering unit), steering cylinders & linkages	
	PC22. trouble shoot in case of any anomalies in mechanical & power steering system	
	PC23. dismantle & check the 2wd front axle –centere pin, stub axle & wheel	
	assembly	
	PC24. trouble shoot in case of any anamolies in 2wd front axle	
	PC25. dismantle & check the 4 wd front axle –drop box,propeller	
	shaft, differential, axle shaft & wheel assembly	
	PC26. trouble shoot in case of any anamolies in 4wd front axle	
	PC27. monitor the inflation pressure on the tyre as per the usage of the tractor	
Dia su a sa dia su antia	PC28. check the tyres for any puncture and carry out refitting in that case	
Diagnose, dismantle, check and repair	To be competent, the user/individual must be able to: PC29. dismantle the hydraulic system as per the manufacturer's recommendation	
hydraulics system	and by using appropriate hand tools	
nyunuunes system		
	PC30. check and adjust the components and functioning of the hydraulic pump	
	PC31. check the components of the hydraulic distributor and hydraulic cylinder and	
	find faults if any	
	PC32. check the components of the hydraulic pipes	
	PC33. check and adjust the functioning of draft control and position control	
	hydraulics	
	PC34. check the quality of hydraulic oil and check important linkages	
	PC35. check working and functioning of hydraulic system pressure and carry out	
	troubleshooting	
	PC36. check the functioning of auxillary valve (for external hydraulics)	
	PC37. check the lift mechanism (3 point linkage) of implements for tractors	
	PC38. trouble shoot in case of any anomalies in hydraulics	
Diagnose, dismantle,	To be competent, the user/individual must be able to:	
check and repair	PC39. check the working and performance of battery	
tractor-electrical	PC40. check the functioning of different gauges in the instrument panel such as RPM	
system	guage, hour meter, fuel gauge, battery charging indicator, air filter choke	
	indicator, etc	
	PC41. monitor working and performance of alternator/dynamo and self starter	







	PC42. check the working and performance of regulating system
	PC43. monitor the working and performance of starting system, relays and fuses
	PC44. check the working of headlights, brakelights and horns
	PC45. perform trouble shooting of tractor electrical parts when required
Knowledge and Unders	standing (K)
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. code of business conduct
(Knowledge of the	KA2. job responsibilities and duties
company /	KA3. safety precautions to be undertaken during operation
organization and	KA4. functioning of hydraulic, transmission and auto electrical systems
its processes)	
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. construction and working of transmission systems
	KB2. different types of transmission systems – mechanical and hydraulic
	KB3. types of gears, types of transmission and power flow
	KB4. working principle of differential and final drive
	KB5. the sequence for dismantling, re-assembling and all critical settings
	KB6. principal of clutch, types of clutches (disc and plate type clutch, band type,
	cone type etc) and their general maintenance & trouble shooting
	KB7. principles of the working of the differential system and the steering system,
	their types and functioning
/	KB8. types and functioning of power take off systems
	KB9. components and working of four wheel drive of front axle
	KB10. steering geometry, sequential dismantling of steering linkages, steering gear
	box, front axle hubs, pivot pins, re-assembling and critical settings
	KB11. toe in and toe out setting
	KB12. types of brakes (mechanical brake, hydraulic brake, vacuum brake, air assists
	hydraulic brake etc.) and their working
	KB13. principles of hydraulic system
	KB14. circuit reading in neutral, lift and lower conditions
	KB15. different types of hydraulic pump, valves and cylinders
	KB16. constructional features of battery, alternator and self starter
	KB17. working and usage of multimeter and hydrometer
	KB18. working of regulatory system, starting system and fuses/relays
	KB19. handling and use of working equipment tools and equipments
	KB20. lift mechanism for tractor
	KB21. working principle of hydraulic pascal's law
	KB22. basic electrical principle, ohm's law
	KB23. usage of special tools, leakage testing and trouble shooting
Skills (S)	KB24. dangerous machines(regulation), act 1983
A. Core Skills/	Writing Skills
A. COLE SKIIIS/	







Generic Skills The user/ individual on the job needs to know and understand how to: SA1. note the information communicated SA2. note the tools and equipments to be used Reading Skills The user/individual on the job needs to know and understand how to: SA3. read and interpret the process required Oral Communication (Listening and Speaking skills) The user/individual on the job needs to know and understand how to: SA3. read and interpret the process required Oral Communication (Listening and Speaking skills) The user/individual on the job needs to know and understand how to: SA4. effectively communicate with customers, farmers and team members SA5. attentively listen and comprehend the information given by the speaker SA6. communicate clearly on the issues being faced B. Professional Skills Decision Making The user/individual on the job needs to know and understand how to: SB1. handle issues pertaining to machine parts and equipments and decide corrective actions to be undertaken Plan and Organize The user/individual on the job needs to know and understand how to: SB2. plan and prioritize the work based on the instructions received SB3. plan to utilize time and equipments effectively Customer Centricity The user/individual on the job needs to know and understand how to: SB4. ensure proper fault finding and solution generation in consultation with key stakeholders such as farmers and team members Problem Solving The user/individual on the job needs to know and understand how to: SB4. ensure proper fault finding and solution generation in consultation with key stakeholders suc				
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The user/individual on the job needs to know and understand how to:				
		Critical Thinking		
SB6. use common sense and make judgments on day to day basis		The user/individual on the job needs to know and understand how to:		
		SB6. use common sense and make judgments on day to day basis		







Carry out overhauling and repair of transmission, hydraulic and tractor-electrical systems

NOS Version Control

NOS Code	AGR/N1129			
Credits (NSQF)	TBD Version number 1.0			
Industry	Agriculture and Allied	Drafted on	24/05/2016	
Industry Sub-sector	Agriculture Crop Production	Last reviewed on	01/07/2016	
Occupation	Farm Machinery, Equipment Operation And Maintenance	Next review date	01/07/2019	

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Carry out assembly of repaired and serviced parts

National Occupational Standard



Overview

This OS unit is about assembling the repaired and serviced parts as per the instructions specified.







Carry out assembly of repaired and serviced parts

Unit Code	AGR/N1130
Unit Title (Task)	Carry out assembly of repaired and serviced parts
Description	This OS unit is about assembling the repaired and serviced parts as per the instructions specified
Scope	 This unit/task covers the following: Clean and lubricate the parts Assemble parts Perform pre start checks
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Clean and lubricate the parts	To be competent, the user/individual must be able to: PC1. carry out precise cleaning of fast moving parts/shafts and bearings PC2. carry out lubrication of parts where necessary PC3. follow the reverse sequence as in dismantling
Assemble parts	To be competent, the user/individual must be able to: PC4. assemble parts in reverse sequence of dismantling PC5. set position of draft control levers PC6. adjust and pre load bearings of gear box PC7. fit cage wheel and adjust track PC8. check tyre pressure suitability for different operations
Perform pre start checks	To be competent, the user/individual must be able to: PC9. ensure there is proper fuel bleeding before starting the tractor PC10. check for any leakages and tighten loose parts if any is detected PC11. start the engine and observe functioning for a certain period of time PC12. carry out troubleshooting in case any anomalies are detected
Knowledge and Unders	standing (K)
A. Organizational Context (Knowledge of the company / organization and its processes)	 The user/individual on the job needs to know and understand: KA1. code of business conduct KA2. job responsibilities and duties KA3. standard procedures for carrying out assembly of repaired and serviced parts KA4. organization procedures for performing pre start checks
B. Technical Knowledge	 The user/individual on the job needs to know and understand: KB1. importance of cleaning and procedure of cleaning various system of a tractor KB2. types of lubricant, life of lubricants and procedure of its application KB3. assembly procedure of various components of tractor KB4. dangerous machines(regulation), act 1983
A. Core Skills/ Generic Skills	Writing Skills The user/ individual on the job needs to know and understand how to: SA1. note the information communicated SA2. note the tools and equipments to be used







Carry out assembly of repaired and serviced parts

	Reading Skills		
	The user/individual on the job needs to know and understand how to:		
	SA3. read and interpret the process required		
	Oral Communication (Listening and Speaking skills)		
	The user/individual on the job needs to know and understand how to:		
	SA4. effectively communicate with customers, farmers and team members		
	SA5. attentively listen and comprehend the information given by the speaker		
	SA6. communicate clearly on the issues being faced		
B. Professional Skills	Decision Making		
	The user/individual on the job needs to know and understand how to:		
	SB1. handle issues pertaining to machine parts and equipments and decide		
	corrective actions to be undertaken		
	Plan and Organize		
	The user/individual on the job needs to know and understand how to:		
	SB2. plan and prioritize the work based on the instructions received		
	SB3. plan to utilize time and equipments effectively		
	Customer Centricity		
	The user/individual on the job needs to know and understand how to:		
	SB4. understand customer requirements and their priority and respond as per their needs		
	Problem Solving		
	The user/individual on the job needs to know and understand how to:		
	SB5. ensure proper fault finding and solution generation in consultation with key		
	stakeholders such as farmers and team members		
	Analytical Thinking		
	The user/individual on the job needs to know and understand how to:		
	SB6. apply domain information about maintenance processes and technical knowledge about tools and equipment		
	Critical Thinking		
	The user/individual on the job needs to know and understand how to:		
	SB7. use common sense and make judgments on day to day basis		







Carry out assembly of repaired and serviced parts

NOS Version Control

NOS Code	AGR/N1130		
Credits (NSQF)	TBD Version number 1.0		
Industry	Agriculture and Allied	Drafted on	24/05/2016
Industry Sub-sector	Agriculture Crop Production	Last reviewed on	01/07/2016
Occupation	Farm Machinery, Equipment Operation And Maintenance	Next review date	01/07/2019

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National Occupational Standard



Overview

This OS unit is about maintaining health and safety at the workplace.







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Unit Code	AGR/N9903
Unit Title (Task)	Maintain health and safety at the workplace
Description	This OS unit is about maintaining health and safety of self and other co workers at workplace.
Scope	 This unit/task covers the following: Maintain a clean and efficient workplace Render appropriate emergency procedures
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Maintain a clean and efficient workplace	 To be competent, the individual must be able to: PC1. undertake basic safety checks before operation of all machinery and vehicles and report all potential hazards to the supervisor PC2. identify work for which protective clothing or equipment is required and perform those duties in accordance with workplace policy PC3. read and understand the hazards of use and contamination mentioned on the labels of pesticides/fumigants, etc. PC4. assess risks prior to performing manual handling jobs, and work according to currently recommended safe practices PC5. use equipment and materials safely and correctly and return the same to designated storage when not in use PC6. dispose off waste safely and correctly in a designated area PC7. recognize risks to bystanders and take action to reduce risk associated with jobs in the workplace PC8. perform work in a manner which minimizes environmental damage all procedures and ensure work instructions for controlling risks are followed closely PC9. report any accidents, incidents or problems without delay to an appropriate person and take necessary immediate action to reduce further danger
Render appropriate	To be competent, the individual must be able to:
emergency procedures	PC10. follow procedures for dealing with accidents, fires and emergencies, including communicating location and directions for emergency evacuation
p. occurres	PC11. follow emergency procedures to company standard / workplace requirements
	PC12. use emergency equipment in accordance with manufacturers' specifications and workplace requirements
	PC13. provide treatment appropriate to the patient's injuries in accordance with recognized first aid techniques







	PC14. recover (if practical), clean, inspect/test, refurbish, replace and store the first aid equipment as appropriate
	PC15. report details of first aid administered in accordance with workplace procedures
Knowledge and Under	rstanding (K)
A. Organizational Context (Knowledge of the company / organization and its processes)	 The user/individual on the job needs to know and understand: KA1. personal hygiene and fitness requirements KA2. general duties under the relevant health and safety legislation KA3. personal protective equipment to be worn and how it is cared for the correct and safe way to use materials and equipment required for your work KA4. the correct and safe way to use materials and equipment required for work KA5. importance of good housekeeping in the workplace KA6. safe disposal methods for waste KA7. methods for minimizing environmental damage during work
B. Technical Knowledge	 The user/individual on the job needs to know and understand: KB1. the risks to health and safety and the measures to be taken to control those risks in your area of work KB2. workplace procedures and requirements for the treatment of workplace injuries/illnesses KB3. basic emergency first aid procedure KB4. local emergency services KB5. importance of reporting accidents, incidents and problems and the appropriate action to take
Skills (S)	
A. Core Skills/ Generic Skills	Writing Skills The user/ individual on the job needs to know and understand how to: SA1. mention the data which are required for record keeping purpose SA2. report problems to the appropriate personnel in a timely manner SA3. write descriptions and details about incidents in reports Reading Skills The user/individual on the job needs to know and understand how to: SA4. read instruction manual for hand tool and equipments Oral Communication (Listening and Speaking skills) The user/individual on the job needs to know and understand how to: SA5. communicate clearly and effectively with others like farmers and team members , concerned officer/stakeholders SA6. comprehend information shared by senior people and experts
B. Professional Skills	Decision Making The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to types of tools to be used SB2. identify need of first aid and render it accordingly Plan and Organize The user/individual on the job needs to know and understand how to: SB3. schedule daily activities and drawing up priorities, allocate start times,







estimation of completion times and materials, equipment and assistance		
required for completion.		
Customer Centricity		
The user/individual on the job needs to know and understand how to:		
SB4. manage relationships with co-workers and managers of the who may be		
stressed, frustrated, confused or angry		
Problem Solving		
The user/individual on the job needs to know and understand how to:		
SB5. think through the problem, evaluate the possible solutions and take up		
optimum / best solutions		
Analytical Thinking		
The user/individual on the job needs to know and understand how to:		
SB6. monitor and maintain the condition of tools and equipment		
SB7. assess situation and identify appropriate control measures		
Critical Thinking		
The user/individual on the job needs to know and understand how to:		
SB8. take up own work and learning		









NOS Version Control

NOS Code	AGR/N9903		
Credits (NSQF)	TBD	Version number	1.0
Industry	Agriculture and Allied	Drafted on	24/05/2016
Industry Sub-sector	Agriculture Crop Production	Last reviewed on	01/07/2016
Occupation	Farm Machinery, Equipment Operation And Maintenance	Next review date	01/07/2019

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<u>Annexure</u>

Nomenclature for QP and NOS

Qualifications Pack



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The following acronyms/codes have been used in the nomenclature above:

	Range of Occupation
Sub-sector	numbers
Agriculture Crop Production	01 – 40
Dairying	41 – 42
Poultry	43 – 44
Animal Husbandry	45 – 48
Fisheries	49 – 51
Agriculture Allied Activities	52 – 60
Forestry, Environment and Renewable Energy	61 - 70
Management	
Agriculture Industries	71 – 90
Generic Occupations	96 - 99

Sequence	Description	Example
Three letters	Industry name	AGR
Slash	/	/
Next letter	Whether QP or NOS	Q or N
Next two numbers	Occupation code	01
Next two numbers	OS number	01

Note:

- The range of occupation numbers have been decided based on the number of existing and future occupations in a segment
- Occupation numbers from 91 95 have been intentionally left blank to accommodate any emerging segment in future





CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Tractor Mechanic

Qualification Pack AGR/Q1108

Sector Skill Council Agriculture Skill Council of India

Guidelines for Assessment

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.

2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.

3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.

4. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).

5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criterion.

6. To pass the Qualification Pack , every trainee should score a minimum of 70% of aggregate marks to successfully clear the assessment.

7. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.

Compulsory			Marks A	llocation	
Total Marks: 600					
Assessment outcomes	Assessment criteria for outcomes	Total Marks	Out Of	Theory	Skills Practical
1. AGR/N1126 Prepare for carrying out tractor repair and maintenance	PC1. identify types of tractor, their components and agricultural/commercial applications	100	9	3	6
	PC2. identify, understand and monitor working of:				
	 types of clutches (single, dual and independent) and actuation mechanisms 				
	working and types of gear box		10	3	7
	chassis				
	 IC engine, lubrication, cooling system, air and exhaust system 				







•	fuel supply and transmission systems				
•	front and rear axle	-			
•	steering and suspension systems				
•	wheel and tyres	-			
•	brakes (both dry and oil immersed)	-			
•	tractor electrical system (charging, starting, wiring harness, instrument cluster,etc)	-			
•	types of hydraulics system				
PC3.	carry out field trial measurement and check fuel consumption, coverage and depth	-	9	3	6
PC4.	identify the different applications of a tractor – agriculural and non- agricultural	-	9	3	6
PC5.	identify and study different agriculture implements				
•	seed bed prespatation - tillage implements –mb plow,disc plow,cultivator etc., sowing implements – seed drill, planter etc.,	-			
•	crop care implements – sparyers,irrigation pumps,ridger etc.,	-	9	3	6
•	harvesting implements/quipments – reaper,harvertor etc.,				
•	post harvesting implements – thresher,baler etc.,				
PC6.	select implement as per tractor by checking tractor versuss implement compatability		9	2	7







			r			1
	PC7.	hitch and adjust the implements with the tractor		9	2	7
	PC8.	drive and operate the tractor with and without implements		9	2	7
	PC9.	identify tools required in dismantling and assembling different systems of a tractor		9	3	6
	PC10.	identify and select measuring tools and equipments required for repair and maintenance		9	3	6
	PC11.	identify and select marking tools as well as OEM recommended special service tools		9	3	6
				100	30	70
2. AGR/N1127 Perform necessary routine checks and maintenance of the tractor	PC1.	read the manufacturer's manual, the maintenance schedule and understand specifications of components and accessories	100	8	3	5
	PC2.	carry out periodical maintenance of tractor (10 hours, 50 hours, 100 hours, 250 hours, 500 hours and 1000 hours)		8	3	5
	PC3.	test tractor on the road to check working of the engine, clutch, gears, brakes and steering		8	3	5
	PC4.	assess the working of implements such as harrow, rotavator, seed drills, etc		8	3	5
	PC5.	carry out fan belt play checks and adjustment		8	2	6
	PC6.	check for oil level and leakage of engine, air cleaner, gear box, rear axle and steering		8	2	6
	PC7.	change engine oil filter, turbo filter, fuel filter and hydraulic filter		8	2	6
	PC8.	check the coolant in the radiator/reservoir tank		8	2	6
	PC9.	check for any bleeding or air locks in the fuel system		8	2	6
	PC10.	check battery electrolyte level		7	2	5
	PC11.	check that the right temperature is		7	2	5







		maintained in the gauge				
	PC12.	check for the right oil pressure		7	2	5
	PC13.	check that the hour meter is adjusted correctly		7	2	5
				100	30	70
3. AGR/N1128 Carry out overhauling and repair of engine parts	PC1.	identify the types of engines and their components	100	4	1	3
	PC2.	identify and understand the working of engine		4	1	3
	PC3.	arrange all prerequisites required for the dismantling process such as tools, wooden blocks, protective clothing, etc.		4	2	2
	PC4.	follow the prescribed dismantling procedures as defined in service manual		5	2	3
	PC5.	clean the dismantled parts/nuts bolts		4	1	3
	PC6.	keep the dismantled parts in a safe and dust free zone		4	1	3
	PC7.	carry out visual inspection of all the parts		4	1	3
	PC8.	check engine idle RPM and max idle RPM		4	1	3
	PC9.	check the working of following Engine systems:				
	•	fuel system		_		
	•	lubrication system		5	2	3
	•	cooling system				
	•	air intake and exhaust system				
	PC10.	dismantle and inspect cylinder head, and check whether it requires replacement		4	1	3
	PC11.	check water temperature, senors, wiring, gauge, thermostat		4	1	3
	PC12.	inspect engine front and rear oil seal and check whether they need replacement		5	2	3
	PC13.	remove, flush and re-assemble radiator		4	1	3







			1			
	PC14.	assess general wear and tear and				
		decide on whether the parts are to be		5	2	3
		replaced or repaired				
	PC15.	assess taperness and ovality of cylinder	-			
	1 C15.	bore		4	1	3
						_
	PC16.	inspect procedure of engine				
		compression pressure, turbo charger,		4	1	3
		and exhaust gas recirculation systems		4	T	5
			-			
	PC17.	check ovality of crank shaft/bearings		4	1	3
	PC18.	measure the diameter of the piston	-			
		rings and ring clearances		4	1	3
	PC19.	measure and check the side clearance				
		of piston rings		4	1	3
			-			
	PC20.	check wear and tear in the valves		4	1	3
	PC21.	check for the spring stiffness of the	-			
		valves and clearance adjustment		4	1	3
		,	_			
	PC22.	check for clearance between gear and				
		oil pump body		4	1	3
	PC23.	ropair defective parts using hand tools	-			
	PC25.	repair defective parts using hand tools, welding equipment, grinders, saws and				
		other tools		4	1	3
	PC24.	trouble shoot in case of any anomalies				
		in engine parts		4	2	2
				100	30	70
A AGP/N1129 Carry out	PC1.	dismantle and assemble the	100	100	30	70
4. AGR/N1129 Carry out overhauling and repair of	FCI.	transmission system as per the	100			
transmission, hydraulic		manufacturer's recommendation and		3	1	2
and tractor-electrical		by using appropriate hand tools		5	-	-
systems		by using uppropriate name tools				
o yotomo	PC2.	check and adjust the working &				
		performance of clutch, gear box, rear				
		axle, power take off, brakes and		3	1	2
		hydraulics system				
	0.02		-			
	PC3.	troubleshoot in case of any anomalies		2	1	1
	PC4.	check free play setting of the clutch,	1			
		finger height setting, alignment of		3	1	2
		clutch and plate		J	T	2
	0.07		-			
	PC5.	check wear and tear of various parts of				
		the clutch:		3	1	2
		— flywheel	-			
1						



Qualifications Pack for Tractor Mechanic





	 clutch plate 		
	 pressure plate 		
	 clutch springs 		
	 clutch fingers 		
-	 release bearings 		
PC6.	trouble shoot in case of any anomalies in clutch		2
PC7.	check the reasons for noisy gear,slipping of gear, oil leakage in gearbox		2
PC8.	dismantle and check the working and performance of the gear box		2
PC9.	check gear ratio, torque ratio, and types of gear used in gear box		2
PC10.	trouble shoot in case of any anomalies in Gear box		2
PC11.	check and adjust front wheel hub play		2
PC12.	check all nuts and bolts and their tightening		2
PC13.	adjust steering geometry (toe in, toe out, camber angle, caster angle and kingpin inclination) and carry out troubleshooting of steering system		3
PC14.	check the brake discs (dry and oil immersed), their working and maintenance and carry out troubleshooting including replacement of brake shoes and adjustment of free play		3
PC15.	ensure proper adjustment of brake and clutch and make sure the brakes and clutches free play are adjusted properly		2
PC16.	ensure that the brake paddle latch is engaged while driving on road		2
PC17.	carry out wheel track adjustment		2
PC18.	check the working and performance of the rear axle –differential, final		3
l	reduction –bull & pinion ,epyclic]	

2	1	1
2	0.5	1.5
2	0.5	1.5
2	0.5	1.5
2	0.5	1.5
2	0.5	1.5
2	0.5	1.5
3	1	2
3	1	2
2	0.5	1.5
2	0.5	1.5
2	0.5	1.5
3	1	2







	(planetary reduction unit) and wheel assembly			
PC19.	check Axle shaft, bearings oil seals and replace where necessary	2	0.5	1.5
PC20.	trouble shoot in case of any anomalies in rear axle	2	0.5	1.5
PC21.	check the steering system – in mechanical steering –steering box,linkages.in powersteering – steering motor (steering unit),steering cylinders & linkages	3	1	2
PC22.	trouble shoot in case of any anomalies in mechanical & power steering system	2	1	1
PC23.	dismantle & check the 2wd front axle –centere pin, stub axle & wheel assembly	3	1	2
PC24.	trouble shoot in case of any anamolies in 2wd front axle	2	0.5	1.5
PC25.	dismantle & check the 4 wd front axle –drop box,propeller shaft,differential,axle shaft & wheel assembly	2	0.5	1.5
PC26.	trouble shoot in case of any anamolies in 4wd front axle	2	1	1
PC27.	monitor the inflation pressure on the tyre as per the usage of the tractor	2	0.5	1.5
PC28.	check the tyres for any puncture and carry out refitting in that case	2	0.5	1.5
PC29.	dismantle the hydraulic system as per the manufacturer's recommendation and by using appropriate hand tools	2	0.5	1.5
PC30.	check and adjust the components and functioning of the hydraulic pump	2	0.5	1.5
PC31.	check the components of the hydraulic distributor and hydraulic cylinder and find faults if any	2	0.5	1.5
PC32.	check the components of the	2	0.5	1.5







		hydraulic pipes	,,	(
	PC33.	check and adjust the functioning of draft control and position control hydraulics		2	0.5	1.5
	PC34.	check the quality of hydraulic oil and check important linkages		2	0.5	1.5
	PC35.	check working and functioning of hydraulic system pressure and carry out troubleshooting		2	0.5	1.5
	PC36.	check the functioning of auxillary valve (for external hydraulics)		2	0.5	1.5
	PC37.	check the lift mechanism (3 point linkage) of implements for tractors		2	0.5	1.5
1	PC38.	trouble shoot in case of any anomalies in hydraulics		2	0.5	1.5
1	PC39.	check the working and performance of battery		2	0.5	1.5
	PC40.	check the functioning of different gauges in the instrument panel such as RPM guage, hour meter, fuel gauge, battery charging indicator, air filter choke indicator, etc		3	1	2
	PC41.	monitor working and performance of alternator/dynamo and self starter		2	1	1
	PC42.	check the working and performance of regulating system		2	0.5	1.5
	PC43.	monitor the working and performance of starting system, relays and fuses		2	0.5	1.5
	PC44.	check the working of headlights, brakelights and horns		2	0.5	1.5
	PC45.	perform trouble shooting of tractor electrical parts when required		2	0.5	1.5
				100	30	70
5. AGR/N1130 Carry out assembly of repaired and serviced parts	PC1.	carry out precise cleaning of fast moving parts/shafts and bearings	100	8	3	5
	PC2.	carry out lubrication of parts where	1 1	8	2	6







	necessary			
	PC3. follow the reverse sequence as in dismantling	8	2	6
	PC4. assemble parts in reverse sequence of dismantling	9	3	6
	PC5. set position of draft control levers	8	2	6
	PC6. adjust and pre load bearings of gear box	8	2	6
	PC7. fit cage wheel and adjust track	8	2	6
	PC8. check tyre pressure suitability for different operations	9	3	6
	PC9. ensure there is proper fuel bleeding before starting the tractor	9	3	6
	PC10. check for any leakages and tighten loose parts if any is detected	8	3	5
	PC11. start the engine and observe functioning for a certain period of time	8	2	6
	PC12. carry out troubleshooting in case any anomalies are detected	9	3	6
		100	30	70
6. AGR/N9903 Maintain health and safety at the workplace	PC1.undertake basic safety checks before operation of all machinery and vehicles and report all potential hazards to the supervisor100	6	2	4
	PC2. identify work for which protective clothing or equipment is required and perform those duties in accordance with workplace policy	7	2	5
	PC3. read and understand the hazards of use and contamination mentioned on the labels of pesticides/fumigants, etc.	7	2	5
	PC4. assess risks prior to performing manual handling jobs, and work according to currently recommended safe practices	7	2	5
	PC5. use equipment and materials safely and correctly and return the same to	7	2	5
	designated storage when not in use	,	2	







GRAND TOTAL	600	600	180	420
		100	30	70
PC15. report details of first aid administered in accordance with workplace procedures.		6	2	4
PC14. recover (if practical), clean, inspect/test, refurbish, replace and store the first aid equipment as appropriate		6	2	4
PC13. provide treatment appropriate to the patient's injuries in accordance with recognized first aid techniques		7	2	5
PC12. use emergency equipment in accordance with manufacturers' specifications and workplace requirements		7	2	5
PC11. follow emergency procedures to company standard / workplace requirements		6	2	4
PC10. follow procedures for dealing with accidents, fires and emergencies, including communicating location and directions for emergency evacuation		7	2	5
PC9. report any accidents, incidents or problems without delay to an appropriate person and take necessary immediate action to reduce further danger		7	2	5
PC8. perform work in a manner which minimizes environmental damage all procedures and ensure work instructions for controlling risks are followed closely		7	2	5
PC7. recognize risks to bystanders and take action to reduce risk associated with jobs in the workplace		7	2	5
in a designated area				



